## ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date:	08.02.27	Job No.:	00056	ADR Yes/No:	Υ	ADR Date:	08.02.27	ECN#:	1144
Product No.:	D206-540			Created By:	Щ	Approved By:	M	LON #.	1177
Product Name:	Heli-Utility-Basket			Checked By:	143	General Manage	er Approval:		

Distribution	Reqd	Resp	Received
Production Manager	Х	LL	U, 000500
Production Engineering Coord	Х	EC/DD	1208/03/06
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	Х	DS/MB	00,03,06 4
Marketing			

Reason	for	Char	nae:

See ADR. Create custom w/o for parts for customer with D206-541-013 basket B3071 (see below)

Documents Affected:		
Release:	DSI 9406 Rev A	

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	N			
	Update Blue/Pink/DSI Folder and Electronic Files	Υ	KJ	On request only	08.03.06
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Υ	KJ		08.03.06 H
4	Update Grey Project Binder	Υ	KJ_		08.03.06
5	Move Electronic Files	Y	KJ		08.03.06
	Update Master Document List (MDL)	N			
	Update Document Record (DR) Ley. H	Υ	KJ		08.03.06
8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
10	Update Controlled PDF Files	¥	KS		08,03.06 94
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	N			<u>.</u>
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	N			
18	Update Qpulse/Laminated Dwgs	N			·
19	19 Update Product Compatability Matrix				
20	20 Create Eurocopter Form (FEE)				
21					l

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Υ	EC/DD	See below - return all parts for this w/o to eng'g	1209/02/25
23	Update FAI Sheets	N			1, 1,
24	Create/Update CNC Programs	Υ	EC/DD	flat patterns	102/02/05
25	Create/Update Tooling	N			
	Red Tag Stock (Specify)	N			
	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	N		·	
30					

# Quality Assurance Actions	Reqd	Resp	Notes	Complete
31 Notify Previous Customers	Y	MB	Send parts and DSI to customer	08.05.30 13
32 Notify Eurocopter France	N			
33				

Description / Action:

MFG D2253 (qty 2) (make from D2253-1 (qty 1) welded to D2253-3 (qty 1)) I.A.W. D2253 Rev A, eng'g will provide signoff (custom w/o) MFG D2254 (qty 2) I.A.W. Rev A1, HOWEVER make from 1010-1025 steel (0.063 thick), eng'g will provide signoff (custom w/o)

Send completed parts to customer, DO NOT STOCK

omplete: MM

Date 09/02/12